Metso

RESTRICTED

Field Service Inspection

Stacker Reclaimer Inspection

1 Pricing Summary

1. This is a **Fixed Price** Proposal (Appendix C).
2. All travel costs, including flights, hotels, and any associated travel time are included.
3. The above prices are in USD and exclusive of any import, VAT, or other taxes.
4. Unless otherwise noted, the price does not include any costs for performance letters of credits, warranty letters or any other securities.
5. This Proposal is based on information supplied by the Customer. It is the responsibility of the Customer to inform Metso of any changes to the information supplied or modifications to the equipment. If Metso is the original manufacturer of the equipment, this Proposal is based on the Metso drawings and specifications that were current at the time of sale.

2 Scope of Supply

2.1 Service Descriptions

Stacker Reclaimer Inspection

Metso will provide **one (1) Field Service Engineer for three (3) days, working one (1), twelve (12) hour shift per day.** Work is to **commence on a Tuesday** and run concurrently in accordance with the scheduled start date to be determined. If we are required to work to any other schedule, work will be performed in accordance with Section 7, Time and Materials.

Scope Includes:

2.1.1 Mobilize to site.
2.1.2 Attend customer safety training if applicable.
2.1.3 LOTO Equipment.
2.1.4 Inspection check list:

- Support rail condition, level and in gauge
- Travel and trailing trucks, Wheel, gear and pin wear, lubrication levels
- Brake and rail clamp condition
- Lower structure condition, connection points, material build up in support pockets, corrosion levels if any, paint condition. Bolted connections.
- Feed hopper condition, wall condition, support structure condition, material buildup.
- Discharge conveyor (head pully, tail pully, support rollers and skirting.
- Conveyor drive, gear box, coupling and lubrication level.
- Mid-level structure condition, connection points, material buildup in support pockets, corrosion levels, paint condition, bolted connections.
- Boom and support structure, pin connections, pivot section bosses, bolted connection points, corrosion, paint condition, Trolly sheeves, cable guides. Sheave pin wear. Paint, corrosion, material buildup.

- Slue bearings and races, lubrication, cage condition, cracked or worn rollers, material buildup.
- Luffing cylinders, burst valves, hydraulic lines, oil leaks, cylinder mounts and pins. HPU condition, oil levels.
- Bucket Wheel, drive condition, bearings, mounts, drive shaft, gear box , gear condition, oil levels, Wheel structure, corrosion, material build up, Ring fetter condition, mounting. Bucket condition, pins.
- Chutes, wear plates, material buildup.
- Walkways, ladders and railings, toe plates, and safety guarding.
- E stop and pull cords

2.1.5 Demobilize from site.
2.1.6 Furnish complete report including recommendations.

2.2 Work to be Performed by Purchaser

2.2.1 Provide mechanical team to open gearboxes and drives.
2.2.2 Provide access to work area for Metso work vehicles.
2.2.3 Provide safety regulations, requirements, and any other required documentation to Metso prior to site visit.
2.2.4 Provide all new pre-assembled parts, components, and consumables required to perform the work.
2.2.5 Provide disposal of all used parts and residue, including hazardous materials.
2.2.6 Provide break room, sanitation facilities and portable water.
2.2.7 Provide clean work area, free from obstruction, with sufficient space around equipment to conduct the Scope of Supply.
2.2.8 Equipment must be clean and free from gasses and other debris prior to the inspection.
2.2.9 Provide all permits and authorizations required to complete the work as specified in the Scope of Supply.
2.2.10 Provide constant plant air of 100 psi with 90 cfm within 100’ of working area as required for service duration.
2.2.11 Provide electrical power support including all connections and disconnections. Supply 60 amps (as required), 120 volts’ power.
2.2.12 Supply all industrials gases for service duration.
2.2.13 Supply all scaffolding and required permits, including erection and removal of scaffolding if required to complete work as specified in the Scope of Supply.
2.2.14 Provide equipment necessary to complete the work including crane, overhead crane, man lift, and forklift operator and forklift as needed for the duration of the job. Provide all plant and equipment operators (including riggers) required to complete the work as specified in the Scope of Supply.
2.2.15 Provide additional work lights as required.

© 20265 Metso USA Inc

CONFIDENTIAL CONTENT - Not to be shared externally without formal consent from all parties included.

2.3 Exclusions and Clarifications

2.3.1 Structural inspections are visual only.

2.3.2 Service will be delivered by local Metso Field Service Representatives, should Global Service Representatives be required, rates will be adjusted in accordance with Metso Global Field Service Rates.

2.3.3 Scheduling for the inspection service is subject to the availability of Metso personnel. Every effort will be made to schedule our Service Representative to your plant on the date required, following your request and our receipt of your purchase order.

2.3.4 This proposal pertains to inspection services only and does not include supervision of labor. The proposal excludes a Metso Safety Supervisor unless specified in the Scope of Supply.

2.3.5 This proposal includes one (1) mobilization event unless otherwise specified in the Scope of Supply, any additional work to be performed beyond the Scope of Supply will be performed on a Time and Materials basis in accordance with Section 7.

2.3.6 Metso's estimated onsite time includes a site orientation/safety training (maximum 1hour). Any additional training or orientations required by the Purchaser will be billed on a Time and Materials basis in accordance with Section 7.

2.3.7 Metso accepts no responsibility for the condition of existing equipment.

2.3.8 The purchaser insures to inventory and makes available all components needed for this project prior to mobilization. Replacement parts, if required, are not included in this proposal, and must be purchased separately.

2.3.9 Metso reserves the right to stop work if there are safety concerns for either its employees or sub-contractors. Significant delays incurred while the Purchaser addresses the safety situation will be considered as an addition to the contract and invoiced on a Time and Materials basis in accordance with Section 7.

2.3.10 Purchaser imposed breaks or delays during the planned schedule will be considered as an addition to the contract and invoiced on a Time and Material basis in accordance with Section 7.

2.3.11 Lifting plans, unless otherwise specified in the Scope of Supply, are not included with this proposal.

3 Service Schedule

Scheduling for the inspection service is subject to availability of Metso personnel. Every effort will be made to schedule our Service Representative to your plant on the date required, following your request and our receipt of your purchase order.

Estimated time on the site is the following:

Three (3) days, twelve (12) hrs per day

© 20265 Metso USA Inc

CONFIDENTIAL CONTENT - Not to be shared externally without formal consent from all parties included.

4 Payment Schedule

Invoicing will be based on the following milestone schedule. All invoices are due on a Net 30 day basis, unless specifically excepted:

Percentage	Milestone Event
100%	Upon Completion of Work

If Customer fails to pay by any due date, a finance charge of one and one-half percent (1½%) per month, not to exceed the legal maximum, shall be paid on outstanding amounts. Any imposition of finance charges shall be in addition to Metso's legal remedies for Buyer's non-performance and shall not be deemed an agreement for financing of the sale.

5 Validity of Contract

All prices are firm in accordance with the Metso Current USA Field Service Inspection Labor Rates schedule (Appendix C).

6 Terms and Conditions

This quotation is based upon Metso General Conditions for the Performance of Service (Appendix A), unless specifically excepted.

7 Time and Materials

If the purchaser requests work beyond the indicated Scope of Supply (Section 2), the rate sheet referenced below will apply at time and materials. In addition, these rates will also apply in the event the Company suffers delays due to lack of Purchaser supplied services. Tools and equipment necessary to perform any extra work will be billed at current Company rental rates.
Project Management and Administration (clerical) time will be billed at current Company rates.
Purchased services, consumables, and/or any equipment supplied or provided by Metso or its contractor(s), will be invoiced at current Company rates.

Metso Current Company Rates found on:
Metso USA Field Service Labor Rates (Appendix B)

Although this proposal includes the services of Company Field Service Personnel, the Purchaser may request further services of the Company Field Service Personnel to continue after the completion of this scope of supply, to advise and assist on any additional work. The Company shall bill this additional work at the rates indicated in the above referenced rate sheet. Standard Terms and Conditions of Sale will apply.

© 20265 Metso USA Inc

CONFIDENTIAL CONTENT - Not to be shared externally without formal consent from all parties included.

8 Appendices

The Appendices referenced are an integral part of the Proposal and are incorporated herein by reference. The Proposal represents the entire agreement on the subject matter of the Proposal. Metso takes exception to all other provisions, unless expressly agreed to in writing.

Appendix	Description
Appendix A	Metso USA General Conditions for the Performance of Services
Appendix B	Metso Current USA Field Service Labor Rates
Appendix C	Metso Current USA Field Service **Inspection Labor Rates** schedule

© 20265 Metso USA Inc

CONFIDENTIAL CONTENT - Not to be shared externally without formal consent from all parties included.