New benchmark in high intensity pneumatic flotation

Concorde Cell™

Recover the unachievable ore value
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The Metso Outotec Concorde Cell™ sets a new benchmark in high intensity pneumatic flotation by recovering unachievable fine and ultra-fine particles. This results in significant revenue gains for your operation as well as minimizes plant operating costs, energy and water consumption per metal production targets.

The need to process more finely disseminated and complex ore grades, as well as declining ore grades and the demand for improved flotation selectivity, all bring new challenges to minerals processing flowsheets. The Metso Outotec Concorde Cell technology helps flotation circuits overcome these challenges and achieve improved efficiency in fine and ultra-fine particle recovery.

**Superior recovery**
- Superior recovery of fine and ultra-fine particles
- Very high shear environment with increased bubble surface area flux for faster flotation kinetics
- Optimized froth recovery and improved selectivity
- Forced air allows wider process control and stability for further flotation optimization

**Innovative technology**
- First fine and ultra-fine solution for previously inaccessible ore types
- Pre-aerated slurry raised to supersonic velocities and exposed to high local energy dissipation for increased bubble particle collection
- Blast Tubes treat 100% of fresh feed combined with tailings internal recycle for improved performance
- Flotation cell froth area and froth washing designed for process duty requirement
- The cell is easily maintained with no moving parts
Concorde Cell™
Component breakdown

Standalone unit with integrated local control panel & real-time froth imaging system that allow process management & optimization.

Metso Outotec offers a uniquely tailored and optimized slurry handling proposition for the Concorde Cell, including pumps, spare parts as well as optimization and maintenance services.
## Datasheet

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max slurry density</td>
<td>1.35 t/m³</td>
</tr>
<tr>
<td>Typical Blast Tube capacity</td>
<td>85 m³/h</td>
</tr>
<tr>
<td>Flotation cell capacity</td>
<td>Up to 3000 m³/h</td>
</tr>
<tr>
<td>Typical feed solids percentage</td>
<td>10 - 25 %</td>
</tr>
<tr>
<td>Typical particle size range</td>
<td>10 - 45 μm</td>
</tr>
<tr>
<td>Tailings recycling ratio</td>
<td>Up to 1:2</td>
</tr>
<tr>
<td>Typical air-to-pulp ratio</td>
<td>0.5 - 1.5</td>
</tr>
<tr>
<td>Froth level</td>
<td>Up to 1.0 m</td>
</tr>
</tbody>
</table>

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Concorde Cell™
Principle of operation

Regrind cyclone overflow
The Concorde Cell technology for improving fine and ultra-fine particle recovery is Metso Outotec’s proposition for more finely disseminated and complex orebodies. Combining the well-proven TankCell® with Concorde Cells is a low risk and high benefit approach for minerals processing flowsheets. The Concorde technology offers a superior recovery rate for fine and ultra-fine particles. The cell produces very high shear and extremely fine bubbles which increases recovery in particles under 20 microns.

**Key features**

- High energy dissipation and smaller bubble size distribution produced by supersonic shockwaves
- Forced air allows higher air-to-pulp ratios
- Internal tailings recycling and integrated level control independent of flotation air control
The patented Concorde technology is the first fine and ultra-fine solution for complex and previously inaccessible ores types within various mineral processing flowsheets (e.g. gold, copper, nickel, platinum, silver, lead, zinc & molybdenium).

The Concorde forced air Blast Tubes treat 100% of fresh feed combined with tailings recycling for improved performance, so it allows for finer grinding to get extra liberation without the risk of valuable particles being reported into tailings.
Concorde Cell™ joins Planet Positive portfolio

The Concorde technology enables efficient use of earth’s resources with increased recovery of fines and smaller plant footprint, helping miners to minimize energy and water consumption per metal production targets.

The Concorde Cell is part of the Planet Positive portfolio, which focuses on the most environmentally efficient technologies (>100) in our portfolio.

- High local energy dissipation, making energy usage more efficient
- Allows recovery of particles that are otherwise unrecoverable
- Decreases particles being reported to tailings
- Decreases plant footprint due to faster flotation kinetics
Testing capabilities

Lab cell
• For laboratory batch conditions
• Feed flowrates: 0.2 – 0.3 m³/h

Pilot unit
• For onsite pilot scale testing
• Feed flowrates: 0.9 - 2 m³/h

Demo unit
• Industrial scale demonstrative unit for extended continuous testing
• Feed flowrates: 32 – 50 m³/h

Please note that numbers shown on this page are only indicative.
Concorde Cell™
Blast Tube retrofit kit

Improve and optimize the metallurgical performance of your self-aspirated pneumatic flotation cell by upgrading to the Concorde Cell technology.

Benefits include:
· In-depth selection, engineering and installation of the retrofit kit
· Better process control and stability that allows optimization through the addition of forced air
· Enhanced metallurgical performance
· Optimize your flotation footprint

Delivery scope:
· Slurry/air distributor
· Blast Tubes
· Flotation air control
· Flotation blower arrangement
· Slurry pumps
· Control panel
Metso Outotec is a frontrunner in sustainable technologies, end-to-end solutions and services for the aggregates, minerals processing and metals refining industries globally. By improving our customers’ energy and water efficiency, increasing their productivity, and reducing environmental risks with our product and process expertise, we are the partner for positive change.